

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,523,534 B2  
APPLICATION NO. : 10/605263  
DATED : April 28, 2009  
INVENTOR(S) : Ralph W. MacKenzie et al.

Page 1 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 2, lines 1-2: "In one aspect, the invention relates to an automated Manufacturing line for making a composite thermoformed article" should be -- In one aspect, the invention relates to an automated manufacturing line for making a composite thermoformed article --

Column 2, lines 61-62: "a plurality of the first and second work pieces," should be -- a plurality of the first and second workpieces --

Column 3, line 6: "first and second thermoformed work pieces." should be -- first and second thermoformed workpieces. --

Column 20, lines 15-16: "exterior surface 430 is does not conform" should be -- exterior surface 430 does not conform --

Column 22, lines 5-12, Claim 16: "The automated manufacturing line according to claim 15 wherein the multiple carriers are arranged in at least two sets, wherein when one of the at least two sets is in the first position, the other of the at least two sets is in the second position providing for the contemporaneous pick-up of a first trimmed thermoformed workpiece while a previously pick-up trimmed first thermoformed workpiece is being assembled to the second thermoformed workpiece." should be

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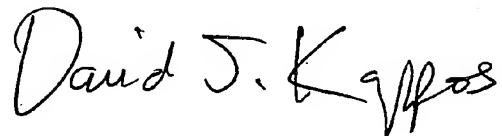
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

-- The automated manufacturing line according to claim 15 wherein the multiple carriers are arranged in at least two sets, wherein when one of the at least two sets is in the first position, the other of the at least two sets is in the second position providing for the contemporaneous pick-up of a first trimmed thermoformed workpiece while a previously picked-up trimmed first thermoformed workpiece is being assembled to the second thermoformed workpiece. --

This certificate supersedes the Certificate of Correction issued August 25, 2009.

Signed and Sealed this

Fifteenth Day of September, 2009

A handwritten signature in black ink that reads "David J. Kappos". The signature is written in a cursive, flowing style with a large initial 'D' and a stylized 'K'.

David J. Kappos  
*Director of the United States Patent and Trademark Office*